

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant : Jerome H. Lemelson Art Unit : 322  
Serial No. : 07/049,381 Examiner : Bilinsky  
Filed : 5/13/87  
Title : Machine Tool System

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JUN 14 1993

GROUP 320

Honorable Commissioner of  
Patents and Trademarks  
Washington, D.C. 20231

SECOND SUPPLEMENTAL AMENDMENT

Dear Sir:

Applicant submits the following amendments to transfer claims from copending  
Serial No. 07/636,414.

Amendments

Please add the following new claims:

--29. An automatic production system comprising:

- (a) a plurality of tools disposed at respective work positions located spaced apart with respect to each other, and each of said tools including a respective tool controller that controls the operation of the tool,
- (b) conveying means for conveying a unit of work to respective work positions to be operated on by selected of said plurality of tools,
- (c) a remote controller located remote from said tool controller for generating a plurality of command control signals operable to effect control of said tool controller, and
- (d) means for selectively addressing respective tool controllers and applying said remotely generated command control signals to respective tool